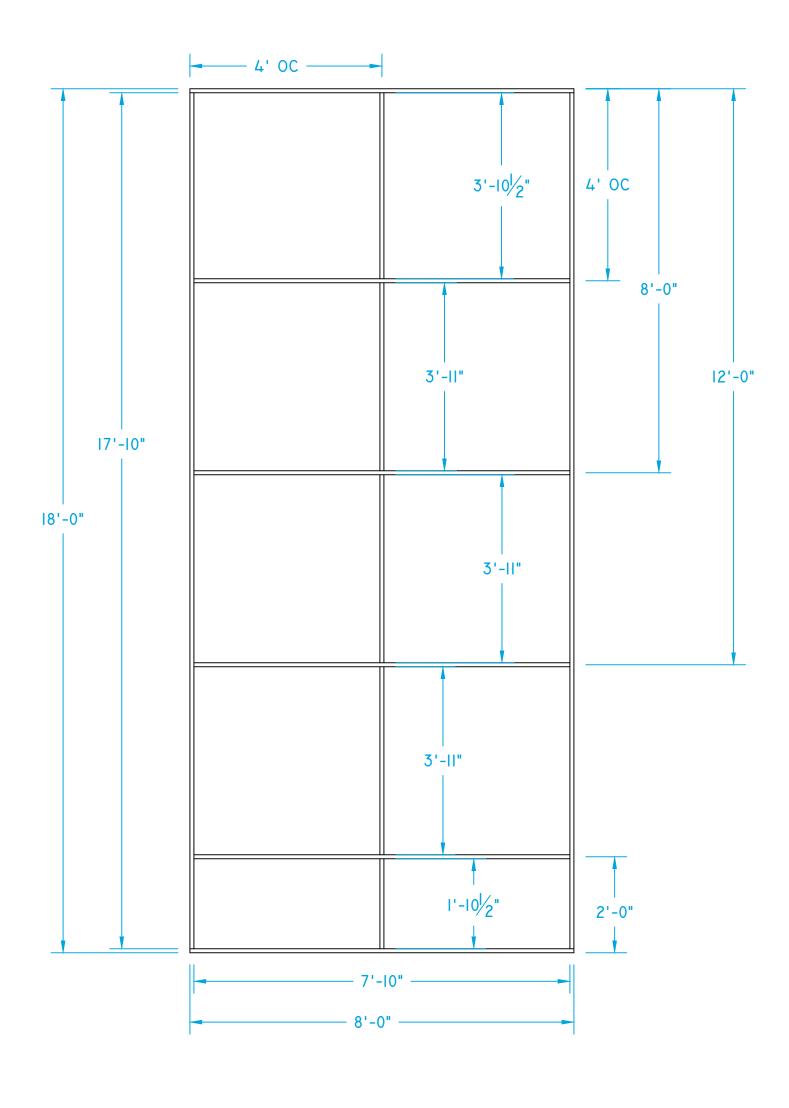
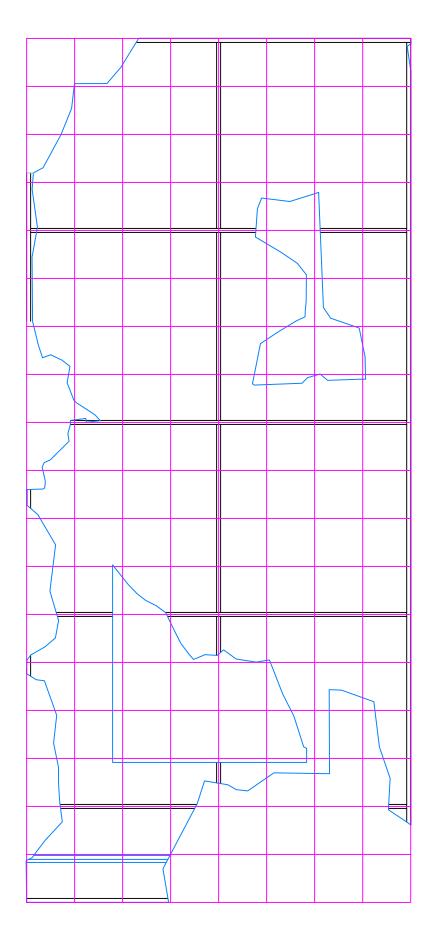
- Build from 1"x1" tube steel
- Weld faces and fillet corners
- Grind face and back welds
- Build two

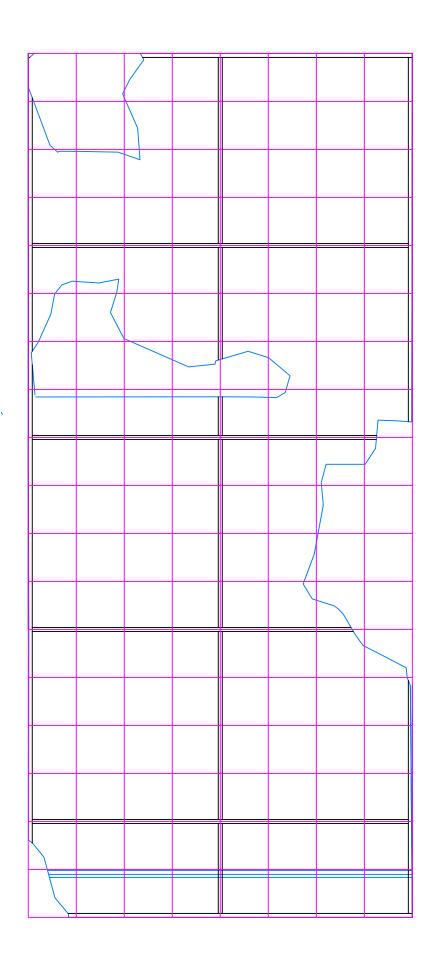
- Face with lauan



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DESIGNER: ROB JOHNSON
TECHNICAL DIRECTOR: SOPHIE RODRIGUEZ
NOISUBAL INSURANCE SAME
TECHNICAL DIRECTOR: SOPHIE RODRIGUEZ
NOISUBAL INSURANCE SAME
TO SOPHIE RODRIGUEZ
NOISUBAL INSURANCE

- Snap chalk line every 1' starting at top moving down, and from right to left
- Cartoon on irregular lines along edges and for holes
- Team will cut away excess and weld in supports after, these lines are the guides





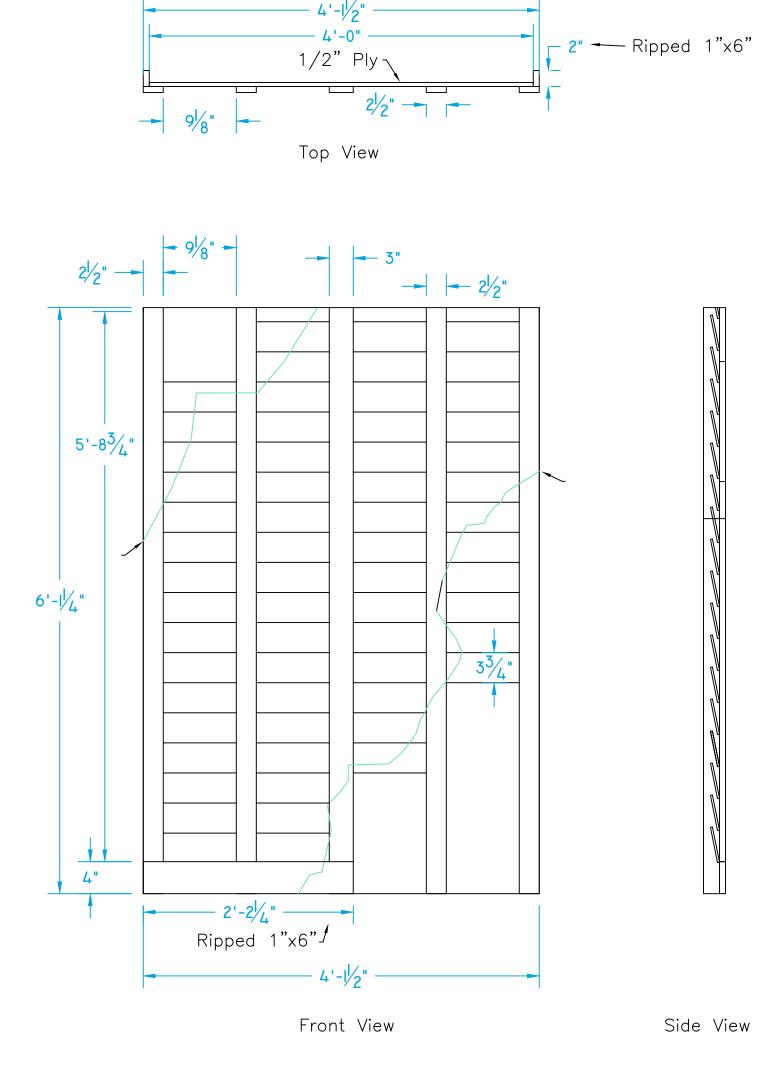


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WALL FRAME & GRID

ONLY WY AS GEODROOM OF THE PEOPLE DATE 8/17

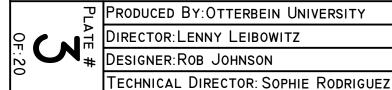


- Use wood glue and slant nails to adhere pieces onto base plywood (entire unit built on 1/2" ply)
- Jagged lines show where unit will be cut to make irreg. shape
- Side pieces are ripped 1"x6", use wood glue and screws

- Cut vertical strips from ripped 1"x6" (middle strip is 3" wide, others are 2-1/2" wide)

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— Cut horizontal strips from lauan (rip 3-3/4" strips and cut to 9-1/8")



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- Start at top left corner, snap grid lines every 1' across, and every 1' down with a chalk line
- The grid will not perfectly reach the far edge, or the bottom.
- Cartoon jagged lines in pencil before cutting unit, get approval from TD before cutting
- Reattach/Reinforce any problem areas after unit is cut

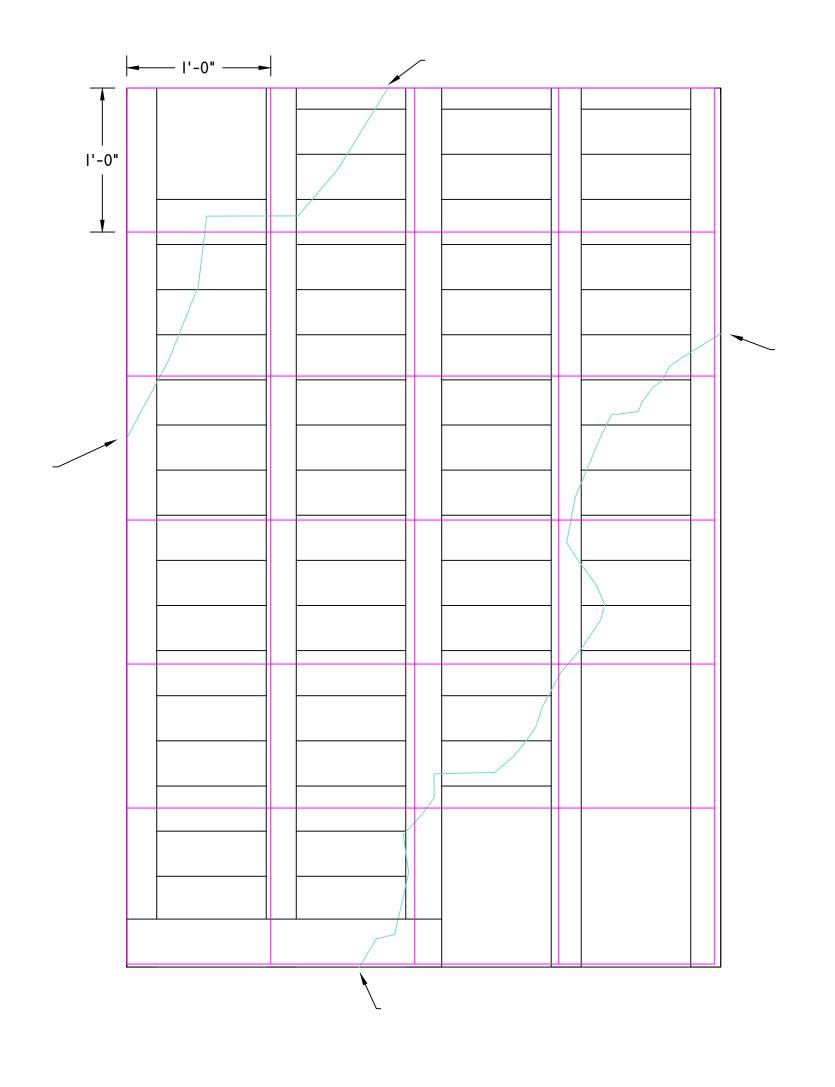


PLATE #
OF: 20

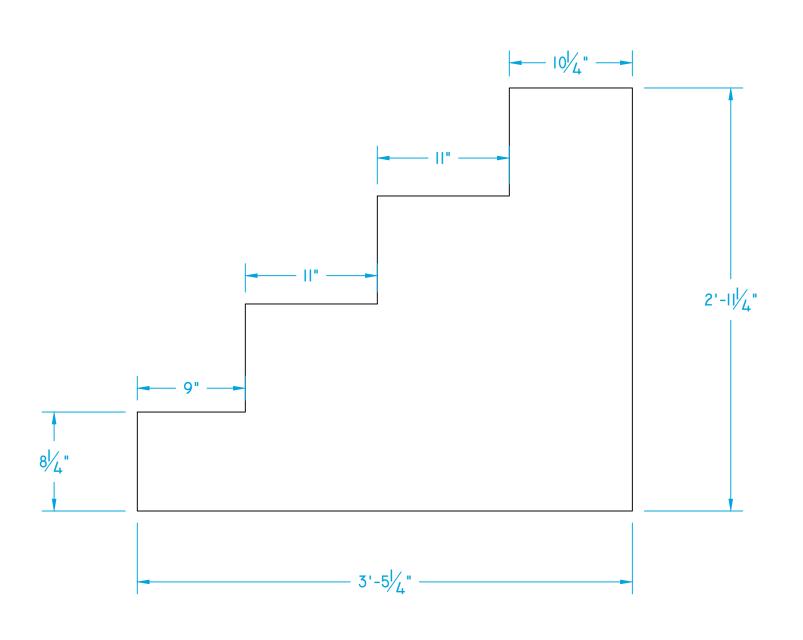
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DESIGNER:ROB JOHNSON
TECHNICAL DIRECTOR: SOPHIE RODRIGUEZ

TECHNICAL DIRECTOR: SOPHIE RODRIGUEZ

TECHNICAL DIRECTOR: SOPHIE RODRIGUEZ

TO SCALL SOPHIE RODRIGUEZ

TO SCALL SOPHIE RODRIGUEZ

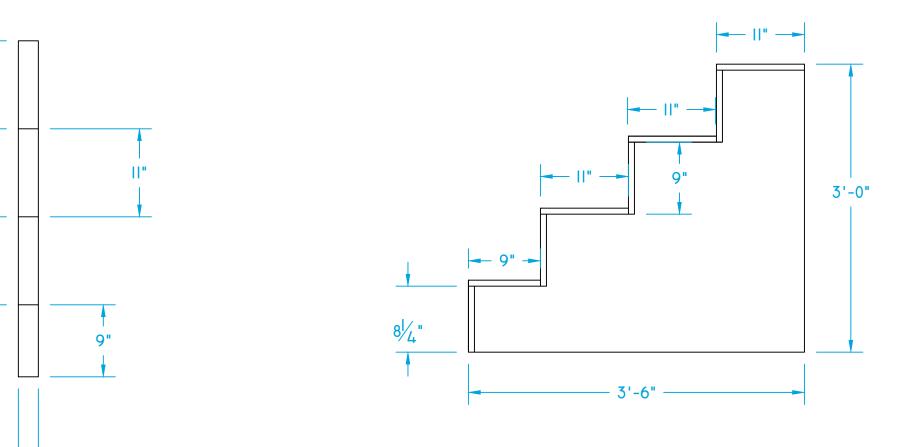


- Cut Two
- Cut from 3/4" Ply
- Note that the first rise is 8-1/4" while all of the others are 9"
- Note that the first tread is 9" while the middle two are 11", the top one is 10-1/4"

PLATE #

SCALE: -1/2"=1 DATE: 8/17

- Risers and treads cut from ripped 1"x6"
- Note that the first rise piece is 8-1/4" while all of the others are 9" Note that the first tread is 9" while the others are 11"
- Use Carriages from Plate No. 4



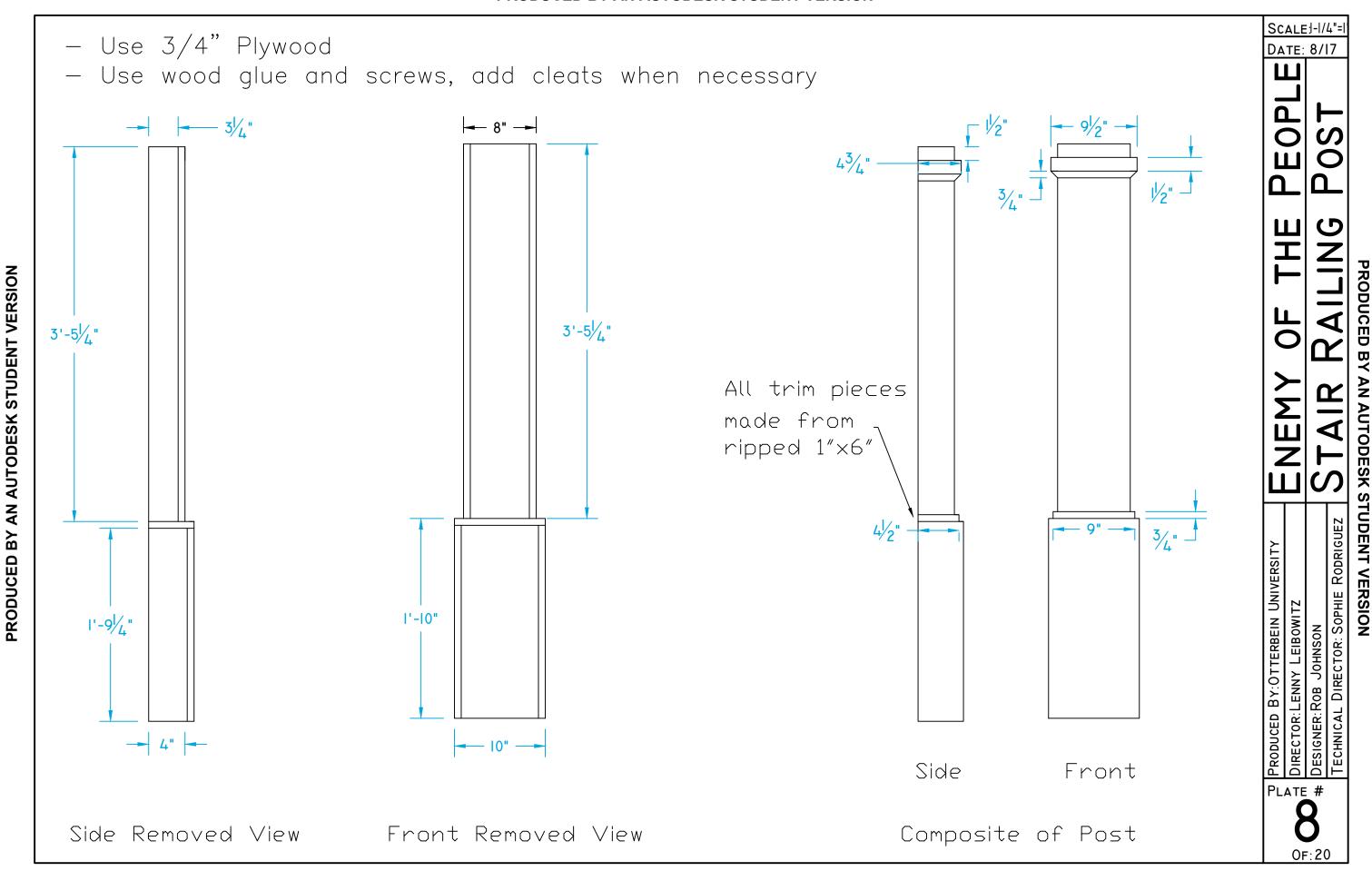
Stairs Top View

Stairs Side View

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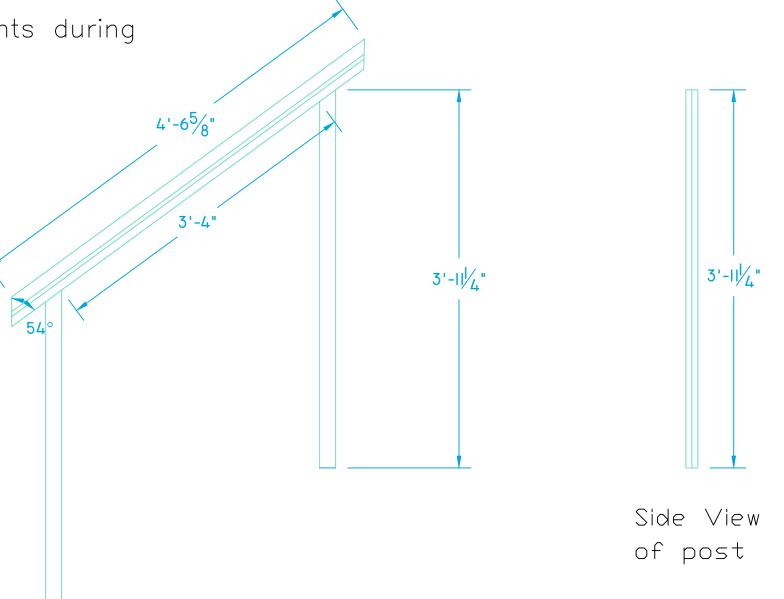
PLATE #

SCALE: !"=1" DATE: 8/17



- Use store bought railing for top piece rip a 2"x4" to width, cut to size & attach to bottom of store bought railing
- Build posts from ripped 1"x6"
- Measure first and last post placement

 Measure other post placements during build, (trial and error)



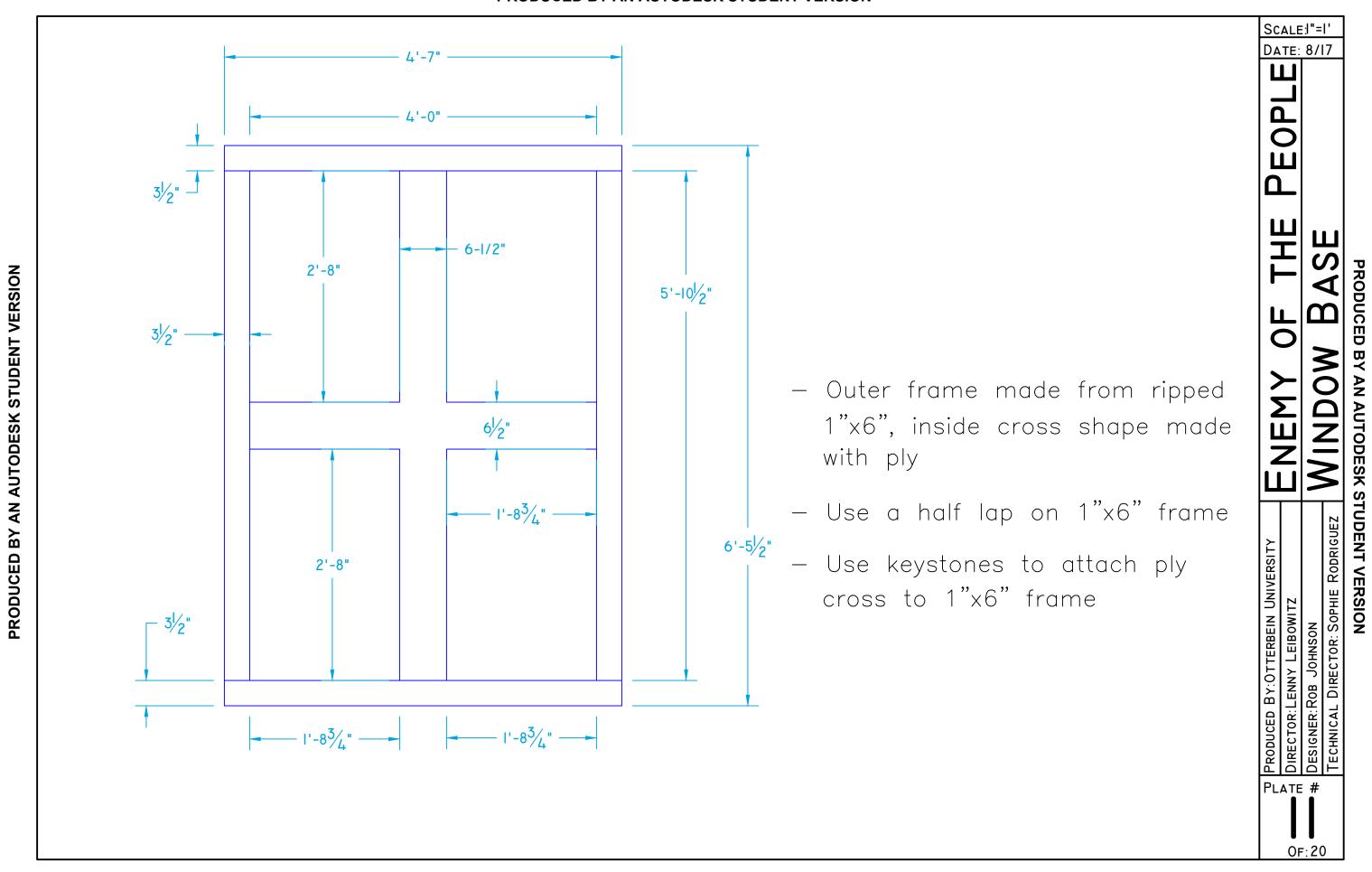
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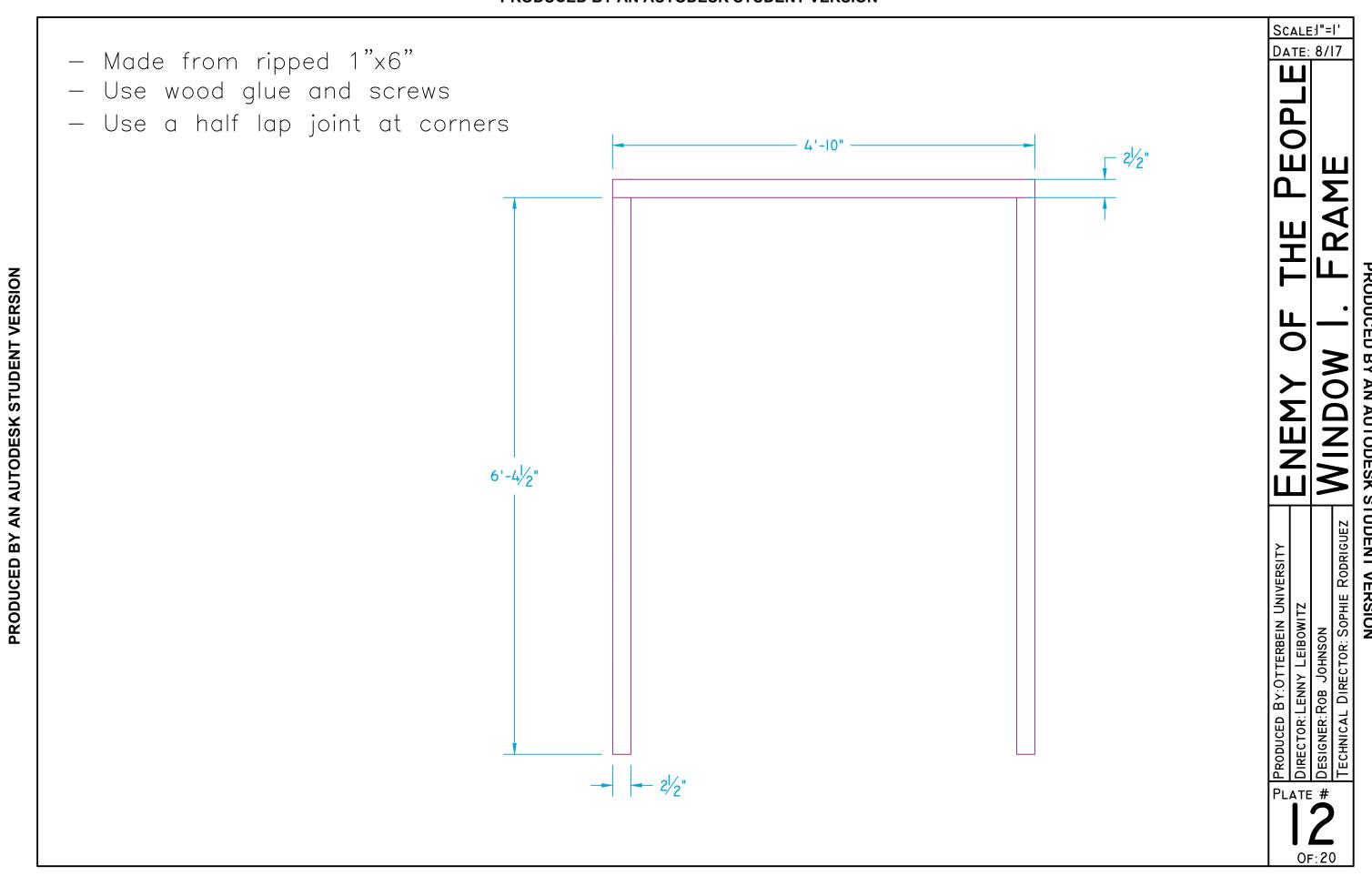
PLATE #

SCALE: -1/2"=1

DATE: 8/17

SCALE:-1/2"=1





SCALE: I"=I' DATE: 8/I7

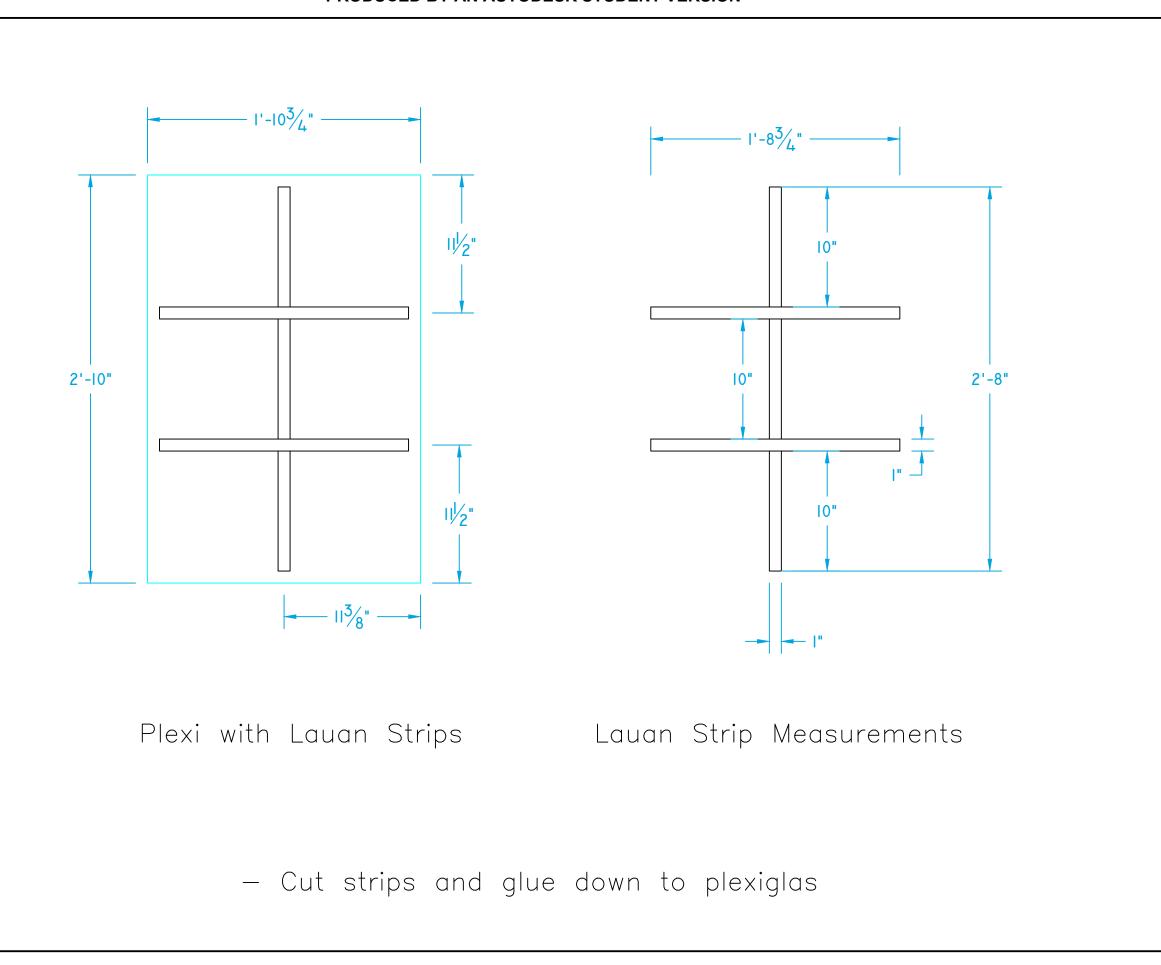
PEOPI

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DESIGNER: ROB JOHNSON
TECHNICAL DIRECTOR: SOPHIE R

PLATE #

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- Use Spray Adhesive to adhere this template to Lauan
- Cut with Jigsaw and attach to trim on window base

SCALE: I"=I"

